



Motors at a Pump Manufacturer

Michael Meier-Wagner, Vice President Group Motors, Zürich, 21 November 2017

MOTOR SUMMIT 2017
— **Switzerland** —

switzerland



7500 Employees

12 Major Production Sites

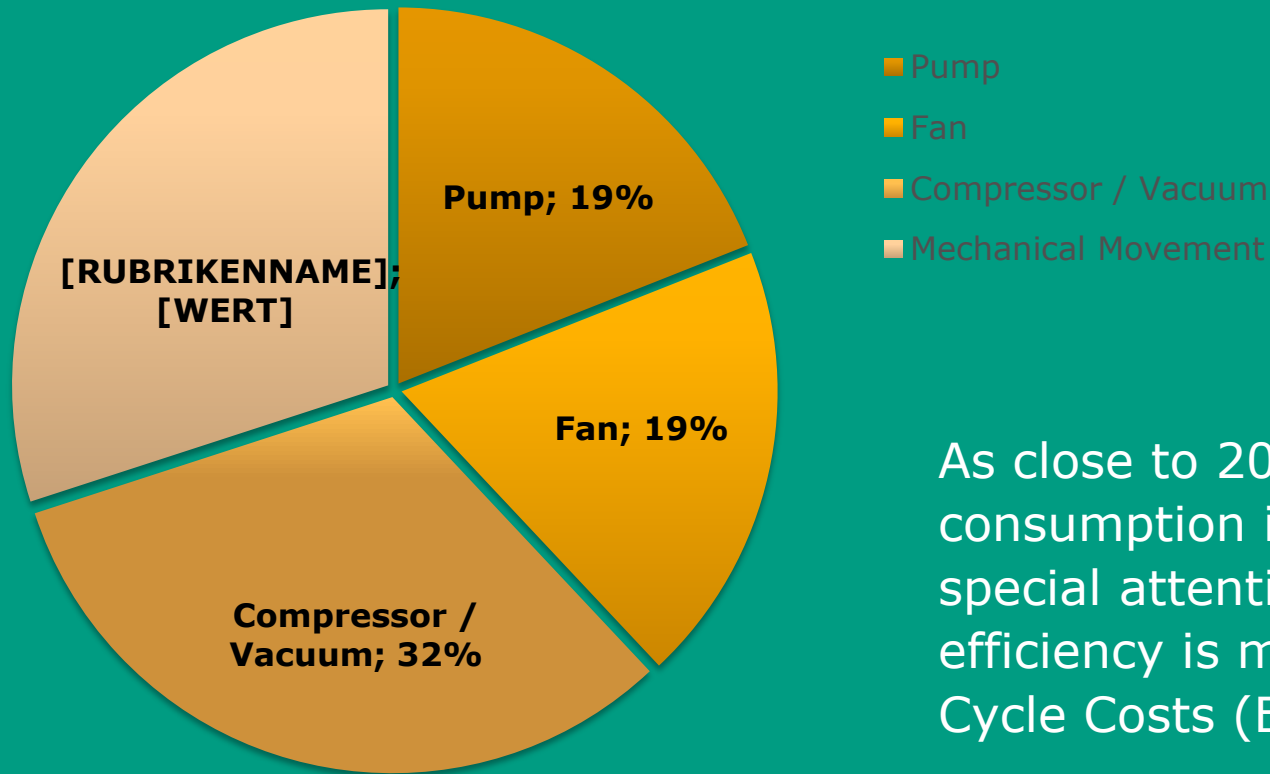
1.330.000.000 € Turnover

5 Sites for Motor Production

9.000.000 Pumps

9.000.000 Motors

Global Electric Energy Consumption by Application



As close to 20% of the energy consumption is caused by pumps, special attention on the end application efficiency is mandatory to gain in Life-Cycle Costs (Energy)

Common motor technologies in the market and at WILO

Induction **M**otor



Permanent **M**agnet Motor



Different stator design possible

Line **S**tart **P**ermanent **M**agnet **M**otor



Synchronous **R**eluctance **M**otor



Different stator design possible

Technology history & outlook based on pumps



1st revolution
Steam Engine



2nd revolution
Electrification



3rd revolution
Automation



4th revolution
Digitalization



Future evolution
Energy

IEx
Motor

IEx
Converter

IE(S)x
Drive

MEI
Hydraulic

EEI
Pump

IM



SynRM



PM



LSPM



Best in class for constant speed applications in terms of product costs/efficiency ratio, IEx-driven

Best in class for variable speed applications in terms of life cycle costs, due to highest efficiencies at partial load, EEI-driven

*DC-Motors / Synchronous Motors (field windings) not considered in this industrial development

Efficiency requirements to Motors, Frequency Converters, Drives, Hydraulics and Pumps

IES_D

Drive Efficiency

IE_M
Motor
Efficiency



IE_C
Converter
Efficiency

EEI
Pump
Efficiency

MEI
Hydraulic
Efficiency

Global and Local Standards, Regulations, Legislations



IEC 60034-30-1, Efficiencies for fixed speed, motors as IM or LSPM
 IEC 60034-30-2, Efficiencies for variable speed, motors as PM or SynRM



EU 547/2012, Legislation for hydraulic efficiencies of water pumps
 EC 640/2009, Legislation for IE-Class for electric motors
 EC 641/2009, Legislation for EEI for circulators, system or end application approach

*Converter + Motor
Up to 70% of Costs*

Converter / IE-Class

Motor / IE-Class

Hydraulic / MEI-Code

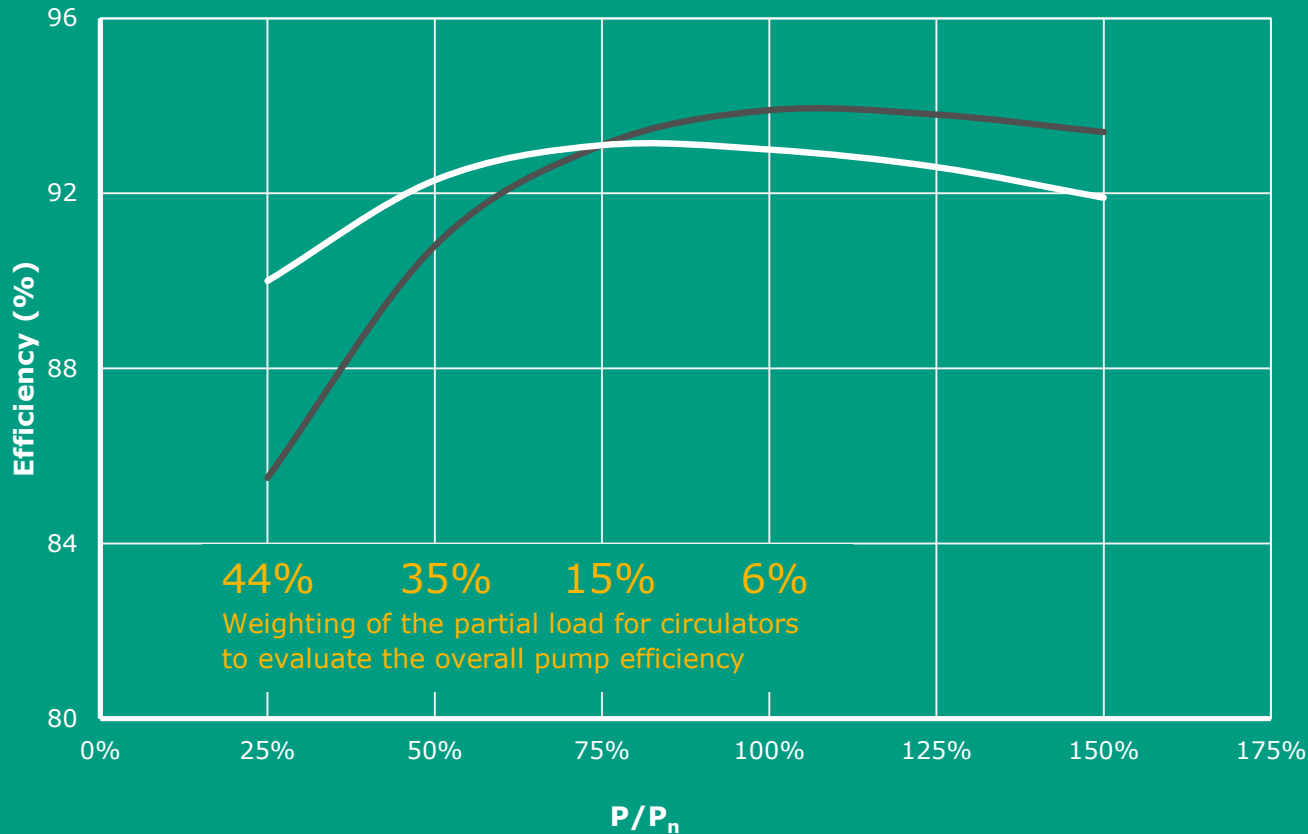
*Hydraulic + Motor
major part of Efficiency*

EEI

ErP ready



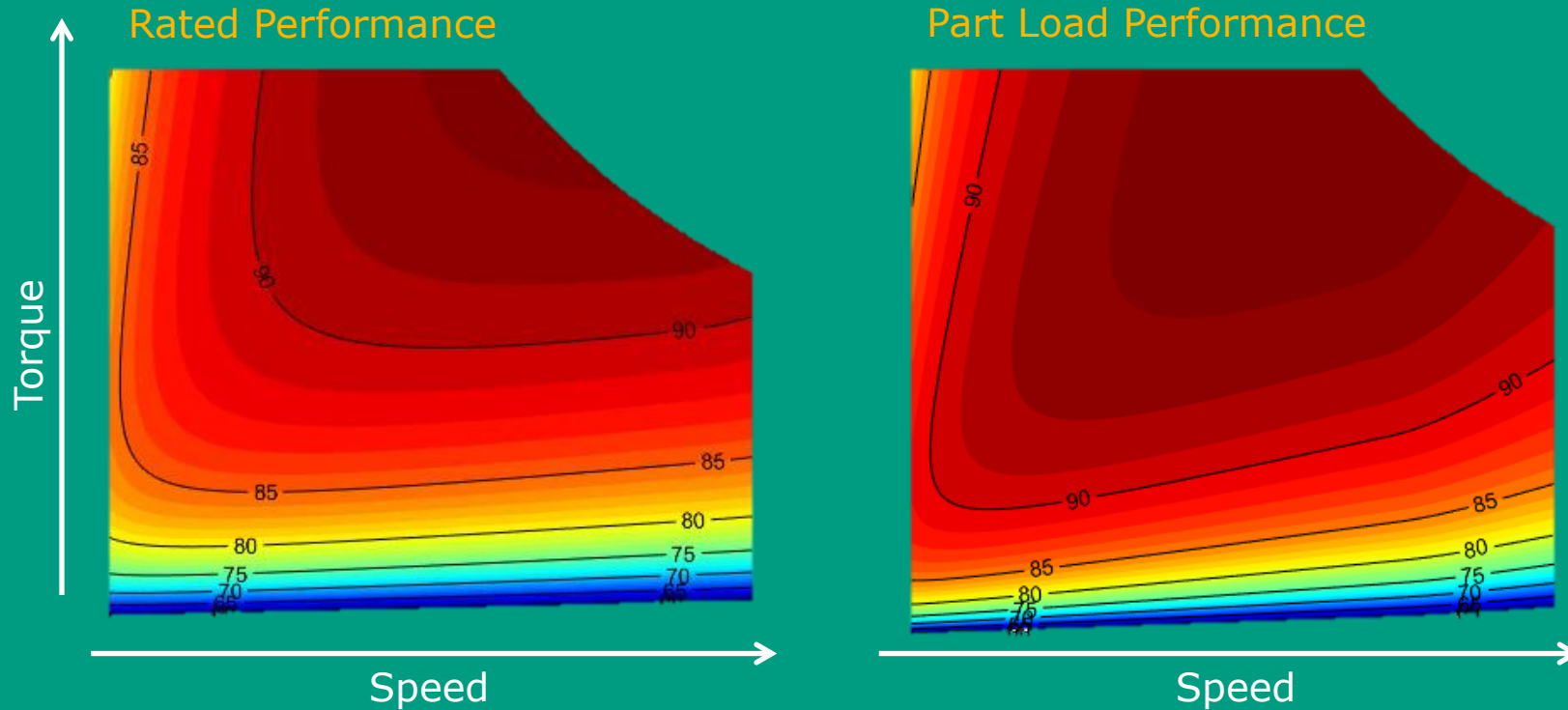
Efficiencies and the importance of partial load



Nominal power designed for maximum efficiency, no partial load considerations. Competition in efficiency classes IEx

Partial load as main driver for system efficiency improvement and overall energy savings.

Further Potential in Variable Speed and Partial Load Improvement



Energy savings with variable speed far higher than fixed speed
 PM-technology can be derived when variable speed becomes mandatory

Widening the field of high efficiency to lift partial load efficiency will be essential for future developments

Future Outlook, Trends and Opportunities

... Megatrends ...



Digitalization

- Use of electronics
- predictive maintenance
- online MES-systems
- remote control
- innovation
- ...



Energy Shortage

- High efficient motors
- end-application efficiency
- Green Energy Sector
- ...



E-Mobility

- New motor application innovation.
- Push on competitiveness
- ...



Frequency Converter

- Enabler:
- Digitalization
- Connectivity
- Energy Saving
- ...

Current and Mega Trends are indicating PM-motors as the future opportunity for highly integrated products; standard motors will decrease in the market.

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